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# **General Purpose Engineering Plastics** ABS, Acetal, Delrin®, Nylon, PVC, PET, Polycarbonate **Composite Materials, Thermosets** Glass Epoxy, Phenolic **Olefin-Based Industrial Plastics** HDPE, LDPE, Polypropylene, UHMW-PE **Fluoropolymer Plastics** PTFE, PCTFE, PVDF, ETFE, FEP, Fluorosint® **High-Performance Engineering Plastics** PEEK, Torlon®, Ultem®, Vespel®, Ertalyte®, Noryl®, PEI, PAI, PET, PPS **Static Controlled Materials (ESD)** Acetal ESD, UHMW-PE Anti Static, Semitron® ESD, Ultem® ESD **Medical Grade Plastics** Polypropylene HS, Medical Acetal, Radel®, PPSU, Medical PEEK **Forming Grade Plastics** Kydex®, Boltaron®, High Impact Polystyrene, PETG, ABS **Transparent Plastics** Acrylic, Polycarbonate, PETG, Twinwall & Multiwall

**Industry Applications & Markets Served** 

#### **Material Characteristics** testing method used. Field testing should be performed for your specific use. (A) Good formability with a wide softening temperature range. Bonds well. Amorphous Poor chemical resistance and fatigue resistance. Prone to stress cracking, (S) Used in structural, bearing, and wear applications. Good stress cracking and chemical resistance. Difficult to bond and does not form well Semi-Crystalline Thermosets chemically and electrically resistant. Sets permanently after initial heating (I) Resistant to chemicals and extreme temperatures. Great mechanical Imidized **(F)** High resistance to temperatures, chemical reaction, corrosion, and stress-cracking. Exceptional non-stick and friction reducing properties. Fluoropolymer **Friction Coefficient** Friction coefficient is indicated using a 1 to 10 scale. Plastics utilized for their low friction properties will receive a high score for having a Coefficient of Friction Ratios low friction coefficient Relative cost is indicated using a 1 to 10 scale, with one being the Cost most cost-effective, and ten being the most expensive, generally Cost-Effective, Standard, Commodity, Specialty reserved for highly specialty grades. The maximum service temperature is provided for the material. **Temperature Range** Temperatures are typical and may vary greatly depending on the ximum Service Temperature

10

# **General Purpose**

# **Engineering Plastics**

## Acetal Copolymer and Delrin® Homopolymer

Acetal and Delrin® are tough, high strength, low friction engineering plastics that perform well in both wet and dry environments. They have excellent dimensional stability 6 for ease of machining and close tolerance parts. Copolymer acetal is more chemically resistant than homopolymer Delrin®.

- · Copolymer acetal generally features lower center-line porosity, and no porosity grade Acetron GP® is available
- Homopolymer Delrin® demonstrates high strength and stiffness in addition to good dimensional stability and very low moisture absorption rate
- Available in FDA compliant and glass-filled grades

#### Delrin® AF Blend – 13%

Delrin® AF 13% is a blend of Delrin® AF-100 and Delrin® 150 resins with excellent sliding/friction properties. Bearings made of Delrin® AF blend can operate at higher speeds while exhibiting reduced wear.

• Perfect bearing material with desired PV values

- Fliminates slip-stick behavior
- Retains 90% of the strength that is inherent in unmodified acetal

### Nylon

Perfect for bearing and wear applications, nylon is a strong, stiff engineering thermoplastic with high toughness, dimensional stability, and wear resistance. **200**F Outstanding resistance to chemicals and oxidizing agents

- Desirable abrasion and wear resistance
- Available in many grades to enhance specific properties as needed

**200**F

• Ideal for dry environments

MD Filled Nylon

molybdenum disulfide (MoS2),

• Lower coefficient of linear thermal

• Achieves tighter tolerances and clearances

with fewer tendencies to seize as bearings than

which offers higher rigidity

and strength than unfilled

grades. MD filled nylon

and exhibits a high heat

distortion temperature

expansion versus Nylon 101

than unfilled versions.

unfilled grades

is extruded or cast

MD filled nylon contains

### PVC – Type 1

PVC has an excellent resistance to oils and a low permeability to gases. It is ideally suited for applications where maximum chemical resistance is necessary.

140F

- Excellent corrosion, chemical and weather resistance
- UL94-V0 flame rating
- Extremely flame retardant

chemical and stress resistance as well as an excellent combination of toughness rigidity and creep resistance

- Easily machined
- milled, sawed, die-cut, and sheared

#### Polycarbonate – Machine Grade

• Improved strength and rigidity

Machine grade polycarbonate is a thermoplastic that features exceptionally high impact strength, dimensional stability, stiffness, tensile, and impact strength Machine grade polycarbonate also has a low linear expansion

- Available in glass reinforced grades for improved performance
- Heat deflection temperatures up to ~280F
- Great dielectric and thermal performance

#### ABS – Engineering Grade ABS is cost-effective with excellent



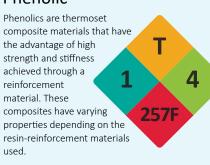
- Can be easily turned, drilled,
- Desirable impact, abrasion, moisture, chemical, and stress cracking resistance

#### PET

PET, a semicrystalline polyester, is a strong and stiff engineering plastic featuring excellent ease of machining, chemical resistance and desirable bearing and wear properties.

- Low moisture absorption and thermal expansion properties
- Excellent bearing and wear resistance
- FDA compliant grades available

## Phenolic



**Composite Materials** 

**Thermosets** 

- Many grades available including XX, XXX, CE, C, L,
- High tensile, compressive, flexural, and impact
- Suitable for electrical insulation applications

### G10/FR4 Glass Epoxy

G-10-FR-4 is a thermosetting industrial laminate made up of a continuous filament glass cloth material with an epoxy resin binder. It has high strength, desirable electrical properties and tough chemical resistance, even under wet or humid conditions.

- High resistance to chemicals, including in wet and humid environments
- · Very high strength
- Desirable electrical properties

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# Olefin-Based

# **Industrial Plastics**

# **HDPE**

HDPE (high-density polyethylene) is a lightweight machinable thermoplastic with a high strength-to-density ratio and long term 8 durability.

S

180F

3

• Extreme corrosion, chemical, and wear resistance

- Easy to machine and fabricate
- FDA and USDA compliant for food processing applications

#### LDPE

LDPE (low-density polyethylene) is characterized by its great chemical resistance and desirable electrical properties at a cost effective price point.

**160F** 

- Cost Effective
- Desirable chemical and corrosion resistance
- High impact strength at low temperatures

## Polypropylene

Polypropylene is a versatile, lightweight thermoplastic with high strength, chemical, moisture and corrosion resistance

- Easily vacuum formed, thermoformed, fabricated, hot air welded, and machined
- Copolymer provides outstanding toughness and performs well in extremely cold conditions
- Resists most acids, alkalis, and solvents

- Easy to fabricate and machine
- Highly resistant to wear and abrasion
- Extremely low moisture absorption
- Low coefficient of friction

# Fluorocarbon-Based

# **Fluoropolymer Materials**

PTFE – Virgin Molded Grade

**500F** 

PTFE is a soft fluoropolymer

exceptional resistance to high

mechanical plastic with

temperatures, chemicals,

corrosion, and stress

cracking. Available in

a variety of formulations

including bearing grades.

• Outstanding chemical resistance

bearing and wear properties

PCTFE features high compressive

strength, low deformation

under load, and stability

within a wide thermal

range. It is commonly

and chemical processing

components, as well as

laboratory instruments.

• Wide temperature operating range

· High compressive strength with low

• Very low gas permeation and outgassing

of approximately -400F to 380F

used for cryogenic

deformation

**PCTFE** 

• Extremely low coefficient of friction

• Excellent for Seal/gasket applications as well as

• Performs in high heat environments up to 500F

#### ETFE

ETFE (ethylene tetrafluoroethylene) offers exceptional corrosion and chemical resistance, and mechanical strength over a wide temperature range. It features great electrical and thermal insulation.

- Operates in environments from -300F to 300F
- Works well for chemical vessel lining applications and wire/cable insulation
- Extremely high purity

#### **ECTFE**

ECTFE (a copolymer of ethylene and chlorotrifluoroethylene) offers excellent resistance to abrasion, harsh chemicals, and permeation. For those applications exceeding the capabilities of PVDF, ECTFE can be evaluated before resorting to a fully fluorinated polymer.

- Desirable resistance to abrasion, harsh chemicals, and permeation
- Easier to fabricate than most fluoropolymers
- Ideal for wire and cable insulation

## PFA

PFA is a high performance fluoropolymer that exhibits similar characteristics to PTFE. It is melt-processible and performs extremely well in extreme heat and chemically corrosive environments.

• Chemically inert to nearly all industrial chemicals and solvents

- ASTM D 3307 Type II
- USDA and FDA compliant CFR-177.1550 (excluding PFA 350)

#### PTFE – Extruded Grade

Extruded PTFE retains nearly all mechanical properties of molded PTFE including exceptional resistance to high temperatures. chemicals, corrosion and stress cracking, at a more cost-effective price point.

- Outstanding chemical resistance
- Extremely low coefficient of friction
- More cost effective versus molded PTFE

#### **FEP**

FEP is a relatively soft plastic with lower wear and creep resistance versus many other engineering plastics. Its advantage is being chemically inert with a low dielectric constant over a wide frequency range.

- High stress cracking resistance
- Low coefficient of friction
- Desirable dielectric properties and heat resistance

#### Fluorosint® 500 PTFE

Fluorosint® 500 PTFE has nine times the resistance to deformation under load versus unfilled PTFE. It is 30% harder than virgin PTFE, and features better wear characteristics while maintaining low frictional properties.

- Reliable performance in hostile chemical environments
- Ideal for high-pressure seals and wear parts
- Highly resistant to deformation under load

# **UHMW-PE**

UHMW-PE (Ultra High Molecular Weight Polyethylene) is an outstanding choice for great abrasion. impact, and chemical resistance at a relatively low cost.

#### PTFE -25% Glass Blend

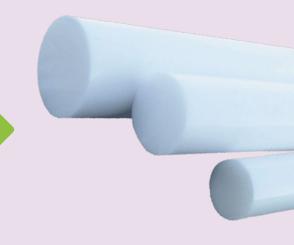
PTFE with the addition of glass fibers has very little effect on chemical and electrical properties while greatly adding to the mechanical properties of unfilled PTFE and significantly increasing wear resistance.

- Higher mechanical properties versus
- High heat and chemical resistance
- Other blends available

#### **PVDF**

PVDF combines typical fluoropolymer properties, with the mechanical properties of more rigid thermoplastics. • Non-toxic, high

- purity, and high heat deflection temperature
- High UV and gamma radiation
- Ideal for semi-conductor processing, chemical processing, and heat exchangers



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# **High Performance**

# **Engineering Plastics**

#### Torlon® 4301 PAI

Torlon® 4301 exhibits excellent wear resistance in bearing grades and is able to endure harsh thermal, chemical, and stress conditions. 10 It has superior resistance to elevated temperatures, capable of 500F performing under severe stress conditions at continuous temperatures of up to 500°F.

- Exceptional toughness, stiffness, and strength
- Extreme heat temperature resistance
- Wear and creep resistant

# Noryl® – EN 265

Noryl® is a strong thermoplastic with outstanding strength, stiffness, mechanical, thermal, and electrical properties. Low 5 6 moisture absorption and low thermal **220F** expansion make Noryl one of the most dimensionally stable thermoplastics available.

- Excellent dimensional stability in a wide range of service temperatures
- High impact resistance and dielectric strength
- Excellent flammability rating

## Ultem® 1000 PEI Polyetherimide

Ultem® polyetherimide (PEI) offers outstanding elevated thermal resistance as well as high strength, stiffness, rigidity and 6 creep resistance. Ultem® is commonly used in the medical field due to its heat and radiation resistance, hydrolytic stability, and transparency.

- High tensile and dielectric strength
- Flame resistant even at extreme temperatures
- Excellent dimensional and hydrolytic stability

**ESD Materials** 

Static

**Controlled** 

#### Uniform thickness

• Cost-effective ESD material

## PEEK – Virgin Grade



- Extreme chemical resistance with good mechanical properties
- Highly resistant to thermal degradation
- Excellent strength, stiffness, and dimensional

### Torlon® 4203 PAI



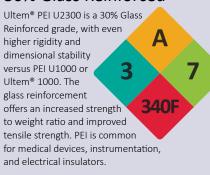
- · High dielectric strength
- Superior resistance at high temperatures
- Performs under severe stress conditions

## Ertalyte® TX PET



- FDA, USDA and 3A Dairy compliance
- Desirable wear, friction, chemical, and creep
- Reputable Delrin® AF substitute

#### Ultem® PEI U2300 30% Glass Reinforced



- 10% and 20% glass reinforced grades available
- More rigid than non-reinforced grades

Vespel® Polyimide

Vespel® polyimide is an extremely

high temperature, creep

resistant material that is

often used in high heat

environments where

materials would lose

properties. Vespel provides

desirable temperature, wear

• Extremely high wear and heat resistance

• Will not melt under nearly any operating

and chemical resistance.

• Ultra low outgassing

conditions

their mechanical

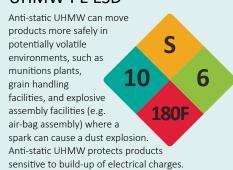
thermoplastic

• Resistant to chemical solutions & daily sanitizing

SP-1, SP-21, SP-22, SP-211, SP-3

**10** 

## **UHMW-PE ESD**



- Resists static buildup
- Extremely high abrasion resistance
- temperatures

## Acetal ESD



- · Accepted for clean room use in semiconductor applications
- High surface resistivity
- No carbon black

## Semitron® ESD 410C



Laminate Glass Epoxy ESD

Laminate Glass Epoxy ESD is a high

strength plastic that has five

times the stiffness of leading

thermoplastics. It exhibits

excellent dimensional

cracking and chipping,

and features a printable

ESD is ideal for protecting

surface, Laminate Glass Fpoxy

static-sensitive electronic applications

like automated test equipment, assembly fixtures,

solder pallets, carrier plates, enclosures, and work

stability, eliminates

- Static dissipative properties do not rely on humidity or surface treatments to activate
- Ideal for environments where wear-resistance chemical-resistance and the management of static electricity are required
- Very high dimensional stability

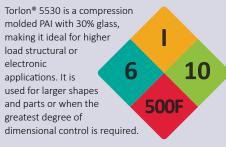


• Very high continuous working temperature

• Very high heat deflection temperature

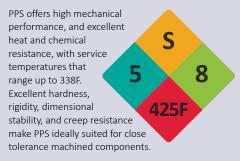
PEEK – Glass 30%

### Torlon® 5530 PAI – Glass 30%

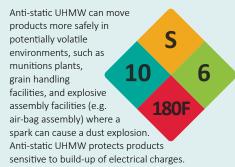


- High dimensional control
- Great insulation properties
- Ideal for higher load structural or electronic applications

#### PPS

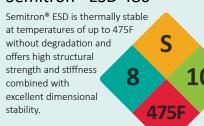


- Excellent strength and hardness with a high resistance to chemicals
- Machines to tight tolerances
- PEEK alternative for lower temperature applications



· Outstanding impact strength, even at low

### Semitron® ESD 480



- Excellent chemical resistance
- Static dissipative throughout a wide temperature range
- Retains mechanical properties of PEEK

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# Medical

# **Medical Grade Plastics**

## PEEK – Medical Grade

Medical grade PEEK is a high-performance material S with an exceptional mechanical property profile that handles 10 sustained temperatures above 212F. Medical grade PEEK 480F exhibits excellent resistance to conventional methods of sterilization and was specially developed to meet the requirements for materials used in medical technology.

- Very good resistance to chemicals, radiation, and stress cracking.
- Tested according to ISO 10993-5 for 24 hour skin/tissue contact

### Polypropylene – **Heat Stabilized**

Polypropylene HS (heat stabilized) is produced from a FDA and USP Class VI approved homopolymer resin, and exhibits better heat and dimensional stability over standard polypropylene Laser markable

- Lot controlled and traceable
- Low moisture absorption
- FDA compliant

#### Medical Grade Acetal

Medical grade Acetal is a thermoplastic with high strength and stiffness as well. as good dimensional stability for precision 6 machined parts. It features high chemical resistance, especially to **212F** alkalis, solvents and fuels.

- Lot controlled and traceable
- Resin complies with FDA regulations 21 CFR 177.2470 and 21 CFR 178.3297 for colorants
- Resin meets the requirements of USP Class VI specifications

#### Radel<sup>®</sup> R5500 – PPSU

Medical grade Radel® R5500 resin offers exceptional hydrolytic stability, toughnes and superior impact strength over a wide temperature range. Radel® offers high deflection temperatures **300F** and outstanding resistance to environmental stress cracking.

- Lot controlled and traceable
- Resin meets the requirements of USP Class VI and ISO 10993
- · Superior dimensional stability

#### **UHMW-PE Medical Grade**

Medical grade UHMW-PE is produced from premium resins in accordance with ASTM specification F648 and International 10 Standard ISO 5834-1 and ISO 5834-2for surgical implants. Stringent quality control ensures a consolidated and consistent fabricated form. Recommended sterilization techniques include EtO gas cold sterilization and limited gamma irradiation

- Compliant for surgical implants
- Cost effective





# **Thermoforming**

# **Forming Grade Plastics**

#### Kydex® T

Kydex® plastic features superior formability when thermoforming. Kydex® is a versatile thermoforming material perfect for countless projects. Using standard tools, Kydex® sheet can be drilled, brake formed or punch pressed. Kydex® can be used for gun holsters, knife sheaths, prototyping, model making, as well as thermoformed machine housings, molds, and POP displays.

- Extremely rigid of thermoforming material
- Effective for pressure forming
- Meets 94 V-0 requirements

## HIPS -High-Impact Polystyrene



- Outstanding thermoforming characteristics
- · Good machinability
- High impact strength

#### **PETG**

PETG thermoplastic sheets offers superior impact strength over acrylic and costs less than polycarbonate, while still being easy to machine and thermoform for applications including prototyping, model making, machine housings, molds, and POP displays. PETG can be cold formed without edge whitening and it does not need to be pre-dried to heat form.

- Superior impact strength
- Easy to thermoform
- Able to produce complex shapes

#### Boltaron® 4335

Boltaron® thermoforming grade 4335 features consistently uniform surface quality, and maintains its wall thickness during thermoforming even in deep draws and sharp corners. It has exceptionally high impact resistance for durability and a long service life.

- FAR 25.853 (a) and UL V-0 compliant
- Uniform high quality appearance
- Very high Izod impact rating of 18 ft-lb/in.

### ABS – Forming Grade

ABS (acrylonitrile butadiene styrene) forming grade plastic is a tough, rigid thermoplastic material with high impact strength. It is easily formed and machined, ideal for structural applications.

- Tough and rigid
- Easily machinable and fabricated
- Wide operating temperature range
- High impact strength, even at low temperatures

#### Acrylic

Acrylic plastic is extremely transparent and transmits 92 percent of white light. This is equal to the transparency of the finest optical glass. Impact resistant acrylic sheet has six to 17 times the impact resistance of ordinary glass, depending on the specific preparation.

- Lighter and stronger than glass
- Highly transparent
- · Easily formed and machined



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# **Transparent** & translucent plastics

NG Available non-glare grade

Maximum light transmission





#### Acrylic



Acrylic is resistant to long-term sunlight exposure and weathering. It has excellent optical properties and a much higher impact resistance than glass. Acrylic has low water absorption, good electrical resistivity, and fair tensile strength. It can be routed, drilled, flame polished, and bent into many shapes, perfect for applications including glazing, windows, signage, POP, screens, transparent barriers, signage, and lighting.



#### **General Purpose Polycarbonate**



Polycarbonate is a machinable, cost-effective, generally transparent thermoforming plastic. It's an extremely durable material, lighter than glass and nearly unbreakable. Stronger than acrylic, it has better light transmission than many types of glass. Polycarbonate is safe, shatterproof, lightweight, and available in transparent or translucent colors. Many optional specifications are available including UV resistant and abrasion resistant grades.



## Renovo-MPC™ Polycarbonate



Renovo-MPC™ is a clear reclaimed post-consumer, industrial grade polycarbonate. It retains the properties of general purpose extruded polycarbonate, including its outstanding optical clarity, high light transmission, and low haze. Renovo-MPC™ is a closed loop sheet that is lightweight, shatter-resistant, and has a higher impact resistance than glass. Like general-purpose polycarbonate, this material may be thermoformed, sawed, routed, drilled, and is hot and cold bendable.



## Polycarbonate Twinwall & Multiwall



Twinwall and multiwall polycarbonate is the ideal glazing solution for many outdoor applications including roofing, hobby and commercial greenhouses, storm panels, and window replacement. Twinwall's double paneled sheets serve to trap air, increasing insulation strength. It withstands UV rays, hail, and extreme weather and provides the best thermal insulation of any hot/cold aisle containment, greenhouse glazing, storm panel, or agricultural covering solution on the market.



## **PETG**



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PETG is durable, lightweight, cost-effective, and allows for simple and flexible fabricating, forming, and finishing. PETG features higher impact resistance than acrylic while remaining cost-effective. Widely used in point of purchase applications, PETG handles deep draws, complex die-cuts, and precise molded-in details without sacrificing its structural integrity.



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#### ALTERNATIVE ENERGY

**ENERGY RECOVERY** GEOTHERMAL SYSTEMS PHOTOVOLTAICS SOLAR CELLS WIND TURRINES

#### AUTOMOTIVE

BODY PANELS CABLE INSULATION ELECTRIC VEHICLES **ENGINE & POWERTRAIN** FUEL SYSTEMS INTERIOR PARTS LIGHTING SUSPENSION

#### **BUILDING & CONSTRUCTION**

CABLE MANAGEMENT CEILING PANELS CLADDING FIRE SAFETY EQUIPMENT FLOORING GLAZING & DOORS INSULATION MEMBRANES PIPING ROOF COVERINGS WALLS & LININGS

#### CHEMICAL

BIOFUELS BIOREFINERIES BIOTECHNOLOGY CROP PROTECTION DISTILLATION SYSTEMS REFINERY PROCESSES

#### ELECTRICAL

CONSUMER ELECTRONICS DISTRIBUTION SYSTEMS ELECTRICAL INSULATION FAULT FINDING FUSE PROTECTION HOUSINGS & ENCLOSURES SOCKETS & SWITCHES

Polymers (ASTIMLONS)

SPARTECH"

#### ENVIRONMENTAL

AIR POLLUTION CONTROL CLEAN ENERGY POWER SYSTEMS HAZARDOUS WASTE MANAGEMENT PARK WALKWAYS & SIGNAGE SURVEY EQUIPMENT & INSTRUMENTS WASTE MANAGEMENT EQUIPMENT WATER UTILITIES

#### FLUID HANDLING

CENTRIFUGAL PUMPS FLUID METERS POSITIVE DISPLACEMENT PUMPS PRESSURE REGULATORS WATER & WASTEWATER TREATMENT

BREWING & DISTILLING GROCERY & FOOD RETAILERS PACKAGING & BOTTLING PROCESSING DESTALIDANTS SEAFOOD HANDLING

CAPITAL EQUIPMENT CRANES EARTHMOVING

#### LIFE SCIENCES

AGROTECHNOLOGY BIOCHEMISTRY & BIOENGINEERING BIOMEDICAL SYSTEMS FOOD SCIENCES MEDICAL EQUIPMENT PLANT SCIENCE

PULP, PAPER, & PAPERBOARD MILLS RAIL TRANSPORTATION WOOD PRESERVATION

FISHING & FCOLOGY PANELS & GLAZING SHIPPING

#### MATERIAL HANDLING

Ensinger 0

**VYCSIII** 

AUTOMATIC GUIDED VEHICLES (AGV) BULK HANDLING EQUIPMENT CONVEYOR SYSTEMS HANDLING EQUIPMENT ROBOTIC DELIVERY SYSTEMS

#### FOOD & BEVERAGE

#### **HEAVY EQUIPMENT**

LOADERS, DOZERS, & FORKLIFTS TRANSPORTATION

#### LUMBER

ENGINEERED WOOD MFG.

#### MARINE

BOAT & SHIP COMPONENTS

SIGNAGE

Applications & Markets

Served

BILLBOARDS EXHIBITION & TRADE SHOW OUTDOOR SIGNAGE POINT OF PURCHASE

#### SECUDITY

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#### SEMICONDUCTOR

ACCESS PANELS CHEMICAL PROCESS TANKS DATA CENTERS DRY TOOL ENCLOSURES ENCLOSURE WINDOWS ETCH TANKS FLOW CABINETS RINSE MODULES VALVE BOXES WAFER TRANSFER WET BENCH SYSTEMS

#### TRANSPORTATION

AEROSPACE & AIRCRAFT INFRASTRUCTURE MARINE RAIL TRANSPORT

#### WATER & WASTE WATER

ANAEROBIC DIGESTION AGRICULTURAL WASTE BIOGAS FACILITIES MEMBRANE BIOREACTORS MUNICIPAL SEWAGE RECYCLING & DESTRUCTION SLUDGE PROCESSING



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ORTHOPEDIC SIZING

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SURGICAL CARRIERS, CADDIES, & TRAYS

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COMPRESSORS, PUMPS, & VALVES

LOADERS, DOZERS, FORKLIFS, & CRANES

Seattle, WA