## PETG Copolyester

Glycol Modified Polyethylene Terephthalate



Copolyester PETG is a transparent thermoplastic known well for its excellent impact and chemical resistances. PETG features a high impact resistance than surpasses acrylic products and also remains much more cost-effective versus polycarbonate products. PETG offers complete die-cuts, deep draws and precise molded-in details without affecting the product's structural integrity. PETG is easy to fabricate, form, bond or decorate, and is well-suited for a variety of point-of-purchase and sign applications. PETG performs well under forming temperatures ranging from 250°F to 320°F and is approved for use by the Food and Drug Administration.

## **PETG Applications**

PETG is a lightweight, flexible material with considerable utility in interior settings, especially restaurants. Some grades of PETG are approved for contact with food, making it a popular choice for applications including produce screens, salad bar structures and sneeze guards. It is popular in other retail settings as well. PETG is the perfect solution for designers seeking the leading in-store display design material.

- Point of Purchase (POP) Display
- Produce Screens
- Sneeze Guards



## **PETG Features**

PETG features a durable, lightweight construction that allows simple and flexible fabricating, forming and finishing. PETG die-cuts and punches easily and can be bonded or fastened with adhesives, ultrasonic welding, or rivets. It can also be easily decorated by painting, silk screening or hot stamping.

- Superior impact strength over acrylic
- More cost effective than polycarbonate
- Excellent transparency and high gloss surface
- Easily thermoformable
- Reduces sound transmission
- · Can be bonded or fastened with adhesives, ultrasonic welding, or rivets.

| PETG Specifications         |                    |
|-----------------------------|--------------------|
| Specific Gravity            | 1.27               |
| Water Absorption, 25 Hours  | 0.2%               |
| Flexural Modulus            | 310,000psi @ .125" |
| Flexural Strength           | 11,200psi @ .125"  |
| Tensile Modulus             | 320,000psi @ .125" |
| Tensile Strength            | 7,700psi @ .125"   |
| Rockwell Hardness           | 115 (R Scale)      |
| Shear Strength              | 9,000psi           |
| Compressive Strength        | 8,000psi           |
| Heat Deflection Temperature | 157F @ 264psi      |
|                             | 164F @ 66psi       |
| Forming Temperature         | 280-320F           |
| Light Transmission          | 86%                |
|                             |                    |

Properties are typical. Field testing is recommended for any application.

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